

FIG. 1

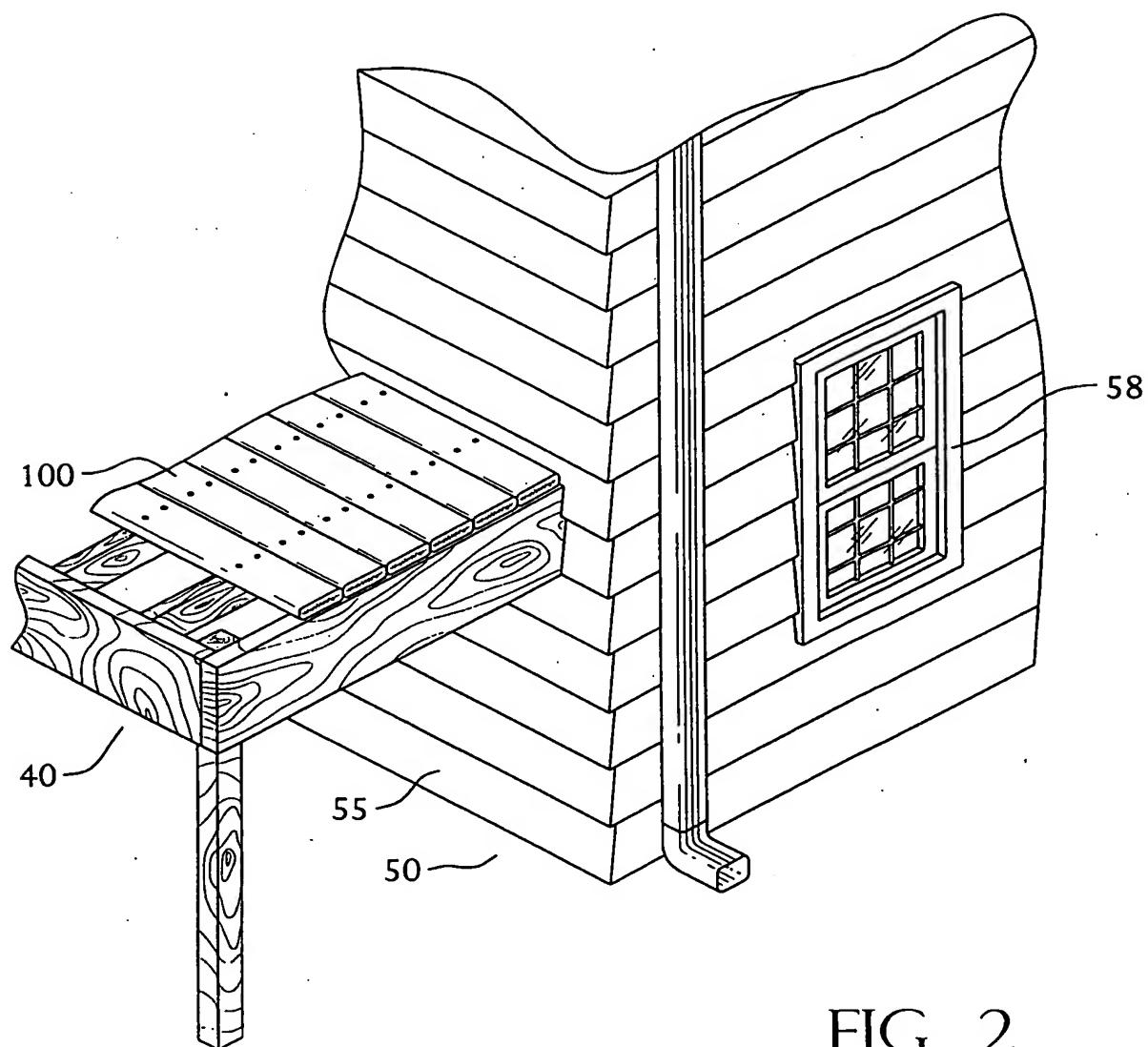


FIG. 2

BEST AVAILABLE COPY

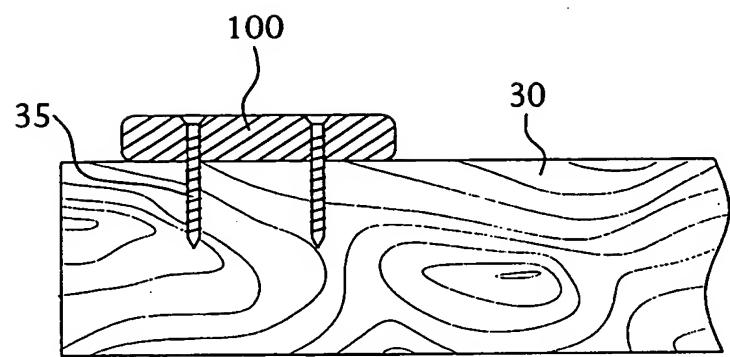


FIG. 3

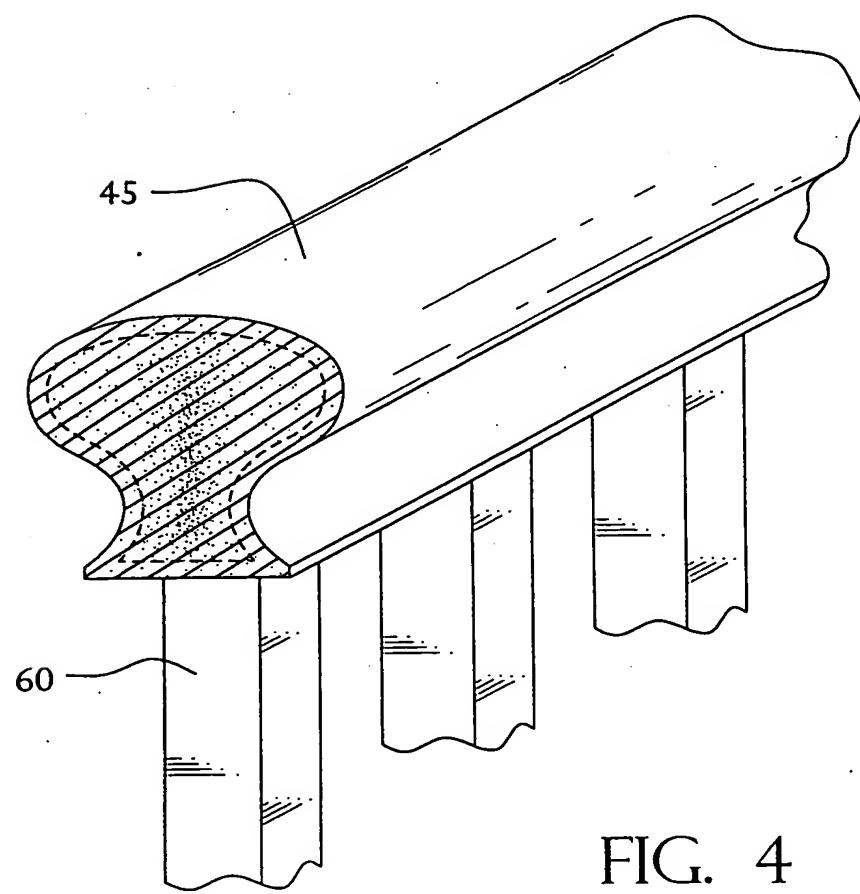


FIG. 4

SPECIFIC  
GRAVITY  
(g/cc)

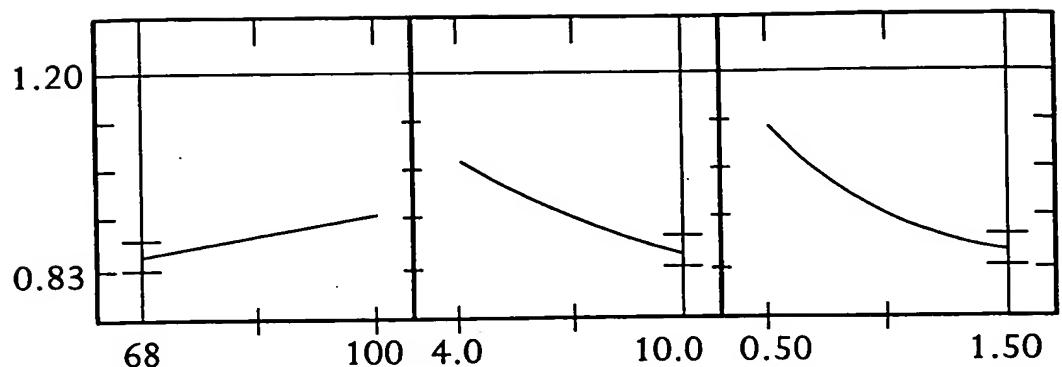


FIG. 5

WOOD  
FLOUR

ACRYLIC  
MODIFIER

CHEMICAL  
BLOWING AGENT

FIG. 7

FLEXURAL  
MODULUS  
(psi)

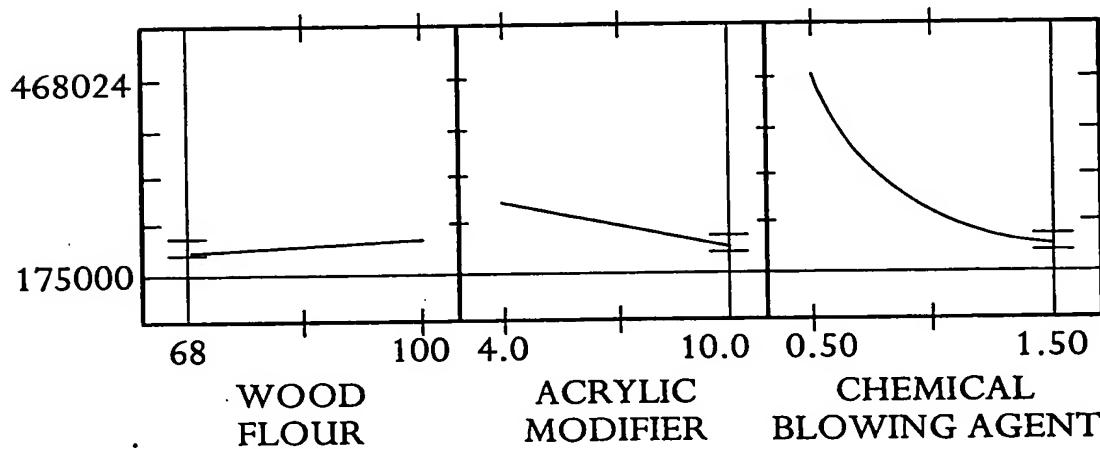


FIG. 8

WOOD  
FLOUR

ACRYLIC  
MODIFIER

CHEMICAL  
BLOWING AGENT

FIG. 10

FLEXURAL  
STRENGTH  
(psi)

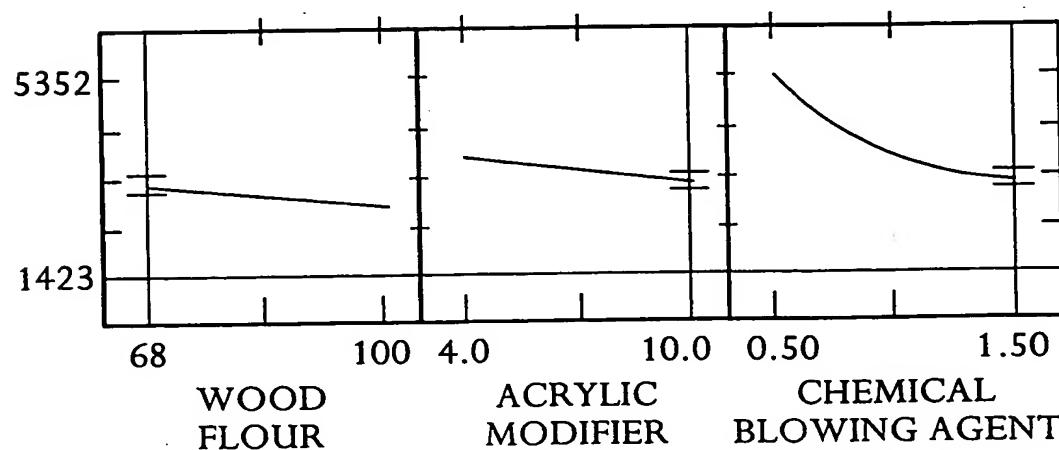


FIG. 14

WOOD  
FLOUR

ACRYLIC  
MODIFIER

CHEMICAL  
BLOWING AGENT

FIG. 16

BEST AVAILABLE COPY